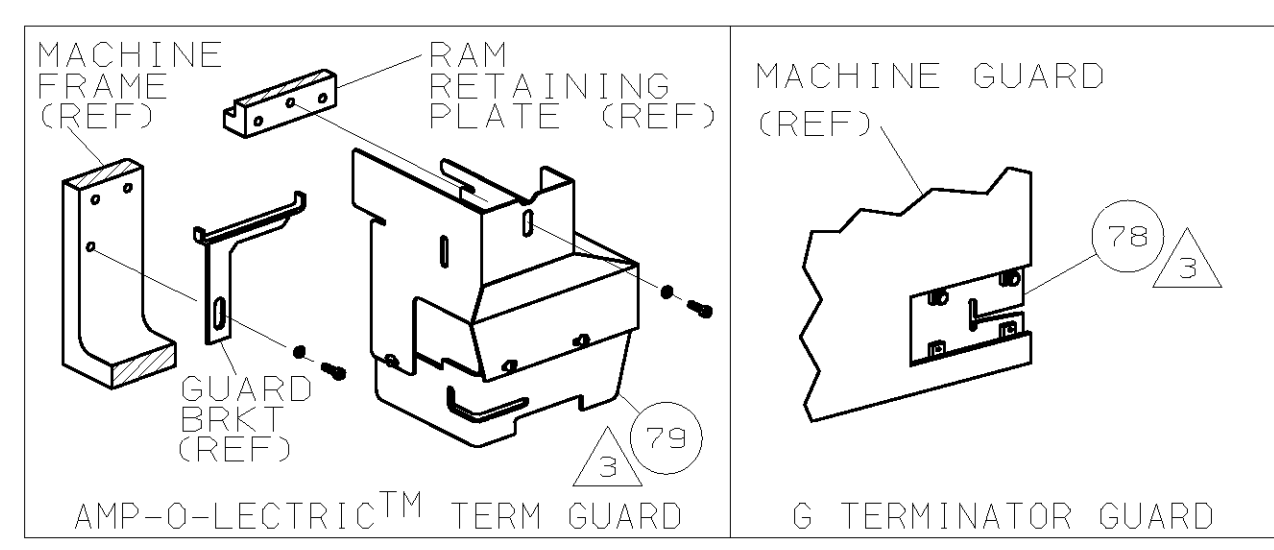


PART NUMBER	REV	FIRST USED
1385055-1	A	122500-1
1385055-2	A	565435-5



PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.120 ±.002 [3.05 ±0.05mm]	10
B	.108 ±.002 [2.74 ±0.05mm]	12
C	NOT	USED
D	NOT	USED

CRIMP	SIZE	TYPE	RANGE
WIRE	.180 [4.57mm]	F	12-10
INSUL	-	-	-

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1					LEADMAKER & BENCH MODEL G AIR FEED	
-2					BENCH MODEL K AIR FEED	
1				692655-5	AIR FEED VALVE ASSY	70
1				461690-2	SPACER, AIR FEED	68
1				24042-2	VALVE, SHUT OFF	67
1				692655-6	AIR FEED VALVE ASSY	66
1				2-460277-1	AIR FEED ASSY (1 INCH)	65
2				4-21000-3	SCR,5HC (10-32x2.00)AIR ASSY	64
-				980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
-				23238-1	QUICK DISCONNECT	62
-	12.00	IN		27319-4	TUBING, POLY-FLO Ø.25	61
1				454220-1	CAP, RAM	59
1				453736-1	HOUSING	58
1						57
						56
						55
						54
1				1-460680-0	FEED FINGER ASSY	53
						52
						51
						50
						49
-				22374-7	VALVE, QUICK EXHAUST	48
-				22304-1	NIPPLE, HEX 1/8 NPT	47
						46
1				690191-1	PLUG, NYLON	45
1				455674-1	RAM	44
1				690125-1	WASHER, LAMINATED	43
1				1-690124-3	WASHER, RAM	42
1				7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
						40
						39
1				690223-2	SPACER, INSULATION DISC	38
1				354777-1	WIRE DISC, PLASTIC	37
1				22480-5	WASHER, SPRING	36
1				690212-1	POST, RAM	35
						34
						33
						32
						31
						30
						29
1				3-690451-2	SPACER, STRIPPER	28
1				240639-1	STRIPPER	27
1				455676-1	PLATE, BASE	26
2				22354-8	DRAG, STUD	25
1				1-455678-5	PLATE, STRIP GUIDE	24
						23
2				4-22281-1	SPRING, DRAG	22
						21
1				454177-1	DRAG, STOCK	20
1				458030-4	GUIDE, STRIP (REAR)	19
1				458031-4	GUIDE, STRIP (FRONT)	18
						17
						16
						15
						14
						13
1				683661-1	BENDING TOOL	12
1				1-240644-6	PLATE, REAR SHEAR	11
2				1-240645-2	SPACER, SHEAR PLATE	10
1				1-240642-9	PLATE, FRONT SHEAR	9
1				240654-3	ANVIL	8
1				2-240651-0	BLADE, SLUG	7
						6
1				240641-3	SPACER, SLUG BLADE	5
						4
						3
						2
1				456428-2	CRIMPER, WIRE	1

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LOC	A
DIST	66

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.
- 6 THIS TERMINAL IS TO BENT UP 45°.

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2				6-354778-2	PIN, WIRE DISC (.2805)B	127
2				3-354778-5	PIN, WIRE DISC (.2670)A	126
1				986950-1	WASHER, FLAT PRECISION	125
1				217238-1	GENERAL INSTRUCTION PACKAGE	124
1				4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2				21024-5	WASHER, LOCK (#10)AIR ASSY	113
						112
						111
4				21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
						109
2				21018-4	NUT, HEX (4-40)DRAG	108
						107
						106
2				21022-2	NUT, HEX SL (8-32)DRAG STUD	105
						104
						103
2				2-21006-6	SCR,SKT SET (4-40x.62)DRAG	102
1				21009-2	SCR,SKT SET (1/4-20x.25)RAM	101
2				21017-2	SCR,DRIVE (#2x.19)ID PLATE	100
						99
1				461264-1	PLATE, IDENTIFICATION	98
						97
						96
2				2-21002-2	SCR,BHC (8-32x.50)STRIPPER	95
4				2-21002-9	SCR,BHC (10-32x.75)CAP	94
1				22733-8	SCR,BHC (8-32x.38 LW)ANVIL	93
4				3-21002-3	SCR,BHC (1/4-20x.50)ST 6D PL	92
3				2-22733-8	SCR,BHC (1/4-20x.62)H5G	91
						90
						89
						88
						87
						86
						85
						84
						83
						82
						81
2				3-21002-0	SCR,BHC (10-32x.88)SHEAR PL	80
1				455750-8	GUARD ASSY	79
-				679532-1	INSERT, GUARD	78
						77
						76
						75
						74
						73
						72
						71
						70

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2						
-1						

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±.25
 3 PLC DEC ±.
 4 PLC DEC ±.
 ANGLES ±.
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR B.HIGMAN	24MAY00	APP T.ELBIN	24MAY00	AMP AMP Incorporated Harrisburg, PA 17105-3608	
CHK 24MAY00	B.HIGMAN	REL -	-	NAME END FEED HDM APPLICATOR MACHINE REF MINI APPL	

SCALE 1 OF 1 REV A