



- 1 SLOT ACCEPTS 0.91-1.15mm [#19-#17] AWG COPPER MAGNET WIRE. 2 WIRES OF THE SAME SIZE MAX PER SLOT.
- 2 AFTER INSERTION INTO PLASTIC HOLDER TAB PORTION MUST BE BENT OVER 45° TO 90° OR POTTED-IN TO PREVENT PULL-OUT WHEN MATING RECEPTACLE IS DISCONNECTED.
- 3 0.002032 [.000080] MIN TIN PLATE.
- 4 VARNISH RESIST COATING OVER 0.002032 [.000080] MIN TIN PLATE
- 5 PRELIMINARY - NOT FOR PRODUCTION

REVOLUTIONS		DATE	BY	APP'D
AF	50			
D1	REVISED PER ECR-08-021819	11SEP08	HMR	KR
D2	REVISED PER ECR-12-022060	26DEC12	CX	LL

4	1-63598-1
3	63598-2
4	63598-1
FINISH	PART NO

OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLG ±	1 PLG ±
2 PLG ± 0.25 [.010]	3 PLG ±
4 PLG ±	ANGLES ±

MATERIAL: 4M PRE-MILLED BRASS
 FINISH: SEE TABLE

DMN	PHILLIP M. FORTNEY	25/OCT/94
CHK	MICHAEL S. FEHER	25/OCT/94
APVD	NELSON E. NEFF	25/OCT/94
NAME	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
PRODUCT SPEC	108-2053	
APPLICATION SPEC	114-2066	
WEIGHT	-	
CUSTOMER DRAWING	SIZE	Q&E CODE
	A2	00779
	SCALE	6:1
	SHEET	1 of 1
	REV	D2

TAB, LOOSE PIECE, 6.35 [.250] FASTON, MAG-MATE™