

ALSO CUS-582200
SHEET 1
CUS. 582417

BOTH DRAWINGS REQUIRED FOR FULL DESCRIPTION OF THIS PART.

△ OBS PART NO.

PART NO.	KEYING BOSSES	CUSTOMER NUMBER
1-582417-0	ALL ORD NO. CAVITIES	
1-1	1	
1-2	3	
1-3	5	
1-4	7	
1-5	9	
1-6	11	
1-7	13	
1-8	15	
1-9	17	
1-0	19	
2-582417-0		
2-1	21	
2-2	23	
2-3	25	
2-4	27	
2-5	29	
2-6	31	
2-7	33	
2-8	35	
2-9	37	
2-0	39	
3-582417-0		
3-1	41	
3-2	43	
3-3	45	
3-4	47	
3-5	1, 21 THRU 47	
3-6	1, 21 THRU 47	
3-7	1, 21 THRU 47	
3-8	1, 21 THRU 47	
3-9	1, 21 THRU 47	
3-0	1, 21 THRU 47	
4-582417-6	1, 21 THRU 47	
4-7	1, 21 THRU 47	
4-8	1, 21 THRU 47	
4-9	1, 21 THRU 47	
4-0	1, 21 THRU 47	
5-582417-6	1, 21 THRU 47	
5-7	1, 21 THRU 47	
5-8	1, 21 THRU 47	
5-9	1, 21 THRU 47	
5-0	1, 21 THRU 47	
6-1	1, 3, 31	
6-2	1, 3, 33	
6-3	1, 3, 37	
6-4	1, 3, 39	
6-5	1, 3, 41	
6-6	1, 3, 43	
6-7	5, 45, 47	
6-8	7, 9, 35	
6-9	7, 9, 47	
6-0	7, 9, 47	
7-1	11, 45, 47	
7-2	13, 45, 47	
7-3	15, 45, 47	
7-4	17, 45, 47	
7-5	19, 45, 47	
7-6	21, 45, 47	
7-7	1, 47	
7-8	21, 27	
7-9	3, 43	
7-0	3, 43	

MARKED WITH CUST. NO. 17-14546- AND AMP STAMP.
15412-SM-C-2015887-1
-2
-3
-4
-5
-6
-7
-8
-9
-10
-11
-12
15412-SM-C-2015887-13

REV	DATE	DESCRIPTION
1	1-11-62	AS DESIGNED
2	1-11-62	ADDED 5--9
3	1-11-62	ADDED 7--0
4	1-11-62	ADDED 3--7
5	1-11-62	ADDED 4--5, 5--6
6	1-11-62	REVISED
7	1-11-62	REVISED
8	1-11-62	REVISED
9	1-11-62	REVISED
10	1-11-62	REVISED
11	1-11-62	REVISED
12	1-11-62	REVISED
13	1-11-62	REVISED
14	1-11-62	REVISED
15	1-11-62	REVISED
16	1-11-62	REVISED
17	1-11-62	REVISED
18	1-11-62	REVISED
19	1-11-62	REVISED
20	1-11-62	REVISED
21	1-11-62	REVISED
22	1-11-62	REVISED
23	1-11-62	REVISED
24	1-11-62	REVISED
25	1-11-62	REVISED
26	1-11-62	REVISED
27	1-11-62	REVISED
28	1-11-62	REVISED
29	1-11-62	REVISED
30	1-11-62	REVISED
31	1-11-62	REVISED
32	1-11-62	REVISED
33	1-11-62	REVISED
34	1-11-62	REVISED
35	1-11-62	REVISED
36	1-11-62	REVISED
37	1-11-62	REVISED
38	1-11-62	REVISED
39	1-11-62	REVISED
40	1-11-62	REVISED
41	1-11-62	REVISED
42	1-11-62	REVISED
43	1-11-62	REVISED
44	1-11-62	REVISED
45	1-11-62	REVISED
46	1-11-62	REVISED
47	1-11-62	REVISED
48	1-11-62	REVISED
49	1-11-62	REVISED
50	1-11-62	REVISED
51	1-11-62	REVISED
52	1-11-62	REVISED
53	1-11-62	REVISED
54	1-11-62	REVISED
55	1-11-62	REVISED
56	1-11-62	REVISED
57	1-11-62	REVISED
58	1-11-62	REVISED
59	1-11-62	REVISED
60	1-11-62	REVISED
61	1-11-62	REVISED
62	1-11-62	REVISED
63	1-11-62	REVISED
64	1-11-62	REVISED
65	1-11-62	REVISED
66	1-11-62	REVISED
67	1-11-62	REVISED
68	1-11-62	REVISED
69	1-11-62	REVISED
70	1-11-62	REVISED
71	1-11-62	REVISED
72	1-11-62	REVISED
73	1-11-62	REVISED
74	1-11-62	REVISED
75	1-11-62	REVISED
76	1-11-62	REVISED
77	1-11-62	REVISED
78	1-11-62	REVISED
79	1-11-62	REVISED
80	1-11-62	REVISED
81	1-11-62	REVISED
82	1-11-62	REVISED
83	1-11-62	REVISED
84	1-11-62	REVISED
85	1-11-62	REVISED
86	1-11-62	REVISED
87	1-11-62	REVISED
88	1-11-62	REVISED
89	1-11-62	REVISED
90	1-11-62	REVISED
91	1-11-62	REVISED
92	1-11-62	REVISED
93	1-11-62	REVISED
94	1-11-62	REVISED
95	1-11-62	REVISED
96	1-11-62	REVISED
97	1-11-62	REVISED
98	1-11-62	REVISED
99	1-11-62	REVISED
100	1-11-62	REVISED

NOTE: THIS PART SAME AS 582200 SERIES, EXCEPT FOR NUMBER OF CIRCUITS AND KEYING BOSS LOCATIONS.

© 1961 BY AMP INCORPORATED
ALL RIGHTS RESERVED AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

CUSTOMER DRAWING

MATERIAL	11-2-62	11-5-62
HEAT TREAT		
FINISH		
AMP AMP INCORPORATED HARRISBURG, PENNS.		
NAME: KEYING FOR 47 POS. AMP BLADE RECEPTACLE HOUSING		
SCALE	DF B	NO. 582417
ALSO CUS. 582200 SM. 1.3		

© COPYRIGHT 1981 BY AMP INCORPORATED, HARRISBURG, PA.
ALL INTERNATIONAL RIGHTS RESERVED. AMP INCORPORATED PRODUCTS
COVERED BY U. S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

REVISIONS						
#	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
1	✓		FA	REV 10N-1985	11-85	JW
2	✓		F	OBS AS PER ECNDF 0949	11-85	JW

D
C
B
A

9003334 - 523	19+43	△	9-582417 - 0
↑ - 521	17+41	△	8 - 9
- 519	15+39	△	8 - 8
- 517	13+37	△	8 - 7
- 515	11+35	△	8 - 6
- 513	9+33	△	8 - 5
- 511	7+31	△	8 - 4
- 509	5+29	△	8 - 3
- 507	3+27	△	8 - 2
- 505	13+35	△	8 - 1
↓ - 503	9+31	△	8 - 0
9003334 - 501	1+23	△	7-582417-9

CUSTOMER P/N		KEYING BOSSES	PART NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± ANGLES ±		CONTRACT NO 5-14-81	
MATERIAL		AMP INCORPORATED Harrisburg, Pa.	
FINISH		NAME KEYING FOR 47 POS., AMP BLADE RECEPTACLE HSG.	
OTHER APPD		SIZE B	CODE IDENT NO 00779
		DRAWING NO 582417	
		SCALE	SHEET 2 OF 2